

DART AEROSPACE LTD		Work Order:	23869
Description: Seal		Part Number:	D3116-5-0680
Drawing: D3116 Rev.A		Qty:	8

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	AF	05/07/20	8
2	STORES	Pick: Qty Part number Description Batch 1 D3116-5 Rubber 23699	JMA	05/04/25	4
3	METAL	Cut as per dwg D3116 (68" long)	JAD	05/04/25	4
4	QC	Inspect Level 5	JD	05/07/25	8
5	STORES	Identify and stock.	DL	05/07/25	8
6	EXPEDITING	Close W/O Inspect level 21 Cost / part 90.08 546 05/08/20 8 33.93	DL	05/07/25	8

Rev	Date	Change	Revised By	Approved
A	02.05.15	New Issue	NG	CC 21/5/16

RELEASED

02/05/15

RCF.. 140
JL 1/05/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

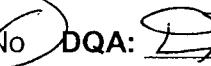
Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

No

DQA: 

Date: 05/07/25

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

D/COPY IS
C/15

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3116
DATE		REV. A SHEET 1 OF 1
02.04.15		SCALE NTS
A	02.04.15	NEW ISSUE

D3116-1-XXXX SEAL (REPLACES P/N 110-004-2)

WHERE XXXX IS LENGTH IN TENTHS OF INCHES

EG. 87.5" LONG = D3116-1-0875

10" LONG = D3116-1-0100

SHOP COPY

POSSIBLE SUPPLIER: AERO PRODUCTS COMPONENT SERVICES

RETURN TO

P/N: 110-004-2 SEAL

ENGINEERING

COLOR: BLACK

UNCONTROLLED COPY

SUBJECT TO AMENDMENT
WITHOUT NOTICED3116-3-XXXX SEAL (REPLACES P/N 110-160-1)

WHERE XXXX IS LENGTH IN TENTHS OF INCHES

EG. 87.5" LONG = D3116-3-0875

10" LONG = D3116-3-0100

WORK ORDER

POSSIBLE SUPPLIER: AERO PRODUCTS COMPONENT SERVICES

NO 23869

P/N: 110-160-1 SEAL

COLOR: WHITE

D3116-5-XXXX SEAL (REPLACES P/N 110-031-4 & 110-031-2)

WHERE XXXX IS LENGTH IN TENTHS OF INCHES

EG. 87.5" LONG = D3116-5-0875

10" LONG = D3116-5-0100

POSSIBLE SUPPLIER: AERO PRODUCTS COMPONENT SERVICES

P/N: 110-031-4 SEAL, BLACK

D3116-7-XXXX SEAL (REPLACES P/N ZX2054)

WHERE XXXX IS LENGTH IN TENTHS OF INCHES

EG. 87.5" LONG = D3116-7-0875

10" LONG = D3116-7-0100

POSSIBLE SUPPLIER: ACCURATE RUBBER/MINOR RUBBER

P/N: ZX2054 SEAL

RELEASED
2002
DARTD3116-9-XXXX SEAL (REPLACES P/N ZX1267)

WHERE XXXX IS LENGTH IN TENTHS OF INCHES

EG. 87.5" LONG = D3116-9-0875

10" LONG = D3116-9-0100

POSSIBLE SUPPLIER: ACCURATE RUBBER/MINOR RUBBER

P/N: ZX1267 SEAL

D3116-11-XXXX SEAL

WHERE XXXX IS LENGTH IN TENTHS OF INCHES

EG. 87.5" LONG = D3116-11-0875

10" LONG = D3116-11-0100

POSSIBLE SUPPLIER: LONG HORN INDUSTRIAL SUPPLY

P/N: 100S-1.00x1/8 THICK RED SILICONE TAPE

50 DUROMETER, MEETS MIL-R-5847

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES